

2160

HSSE DIN 374

UNEF
ANSI/ASME
B1.1

Form.
C



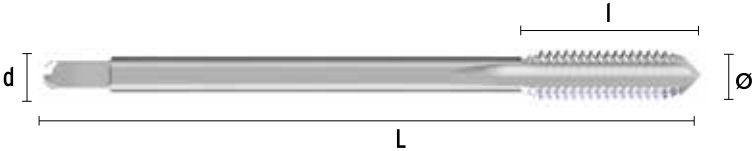
Tol.
2B

1,5XD

D

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	○ 10-15						○ 10-15			○ 10-20							

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P	L mm	l mm	mm	d mm
1/4	32,00	80	18	3,40	4,5
7/16	28,00	90	22	6,20	8,0
9/16	24,00	100	22	9,00	11,0

Ø	P	L mm	l mm	mm	d mm
3/4	20,00	110	25	11,00	14,0
1"	20,00	140	28	14,50	18,0